



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



SOTTAS SA
Rue de l'Industrie 30
1630 Bulle
Switzerland

Further sites according to appendix

Scope

Design and construction of steel structures
and curtain wall

Normative base

ISO 3834-2:2005

Quality requirements for the
fusion welding of metallic materials
Part 2, 1. Edition 2005

Reg. no. H44679

Validity 01.07.2021 – 30.06.2024

Issue 01.07.2021


A. Grisard, President SQS


F. Müller, CEO SQS



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Swiss Association for Quality
and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland



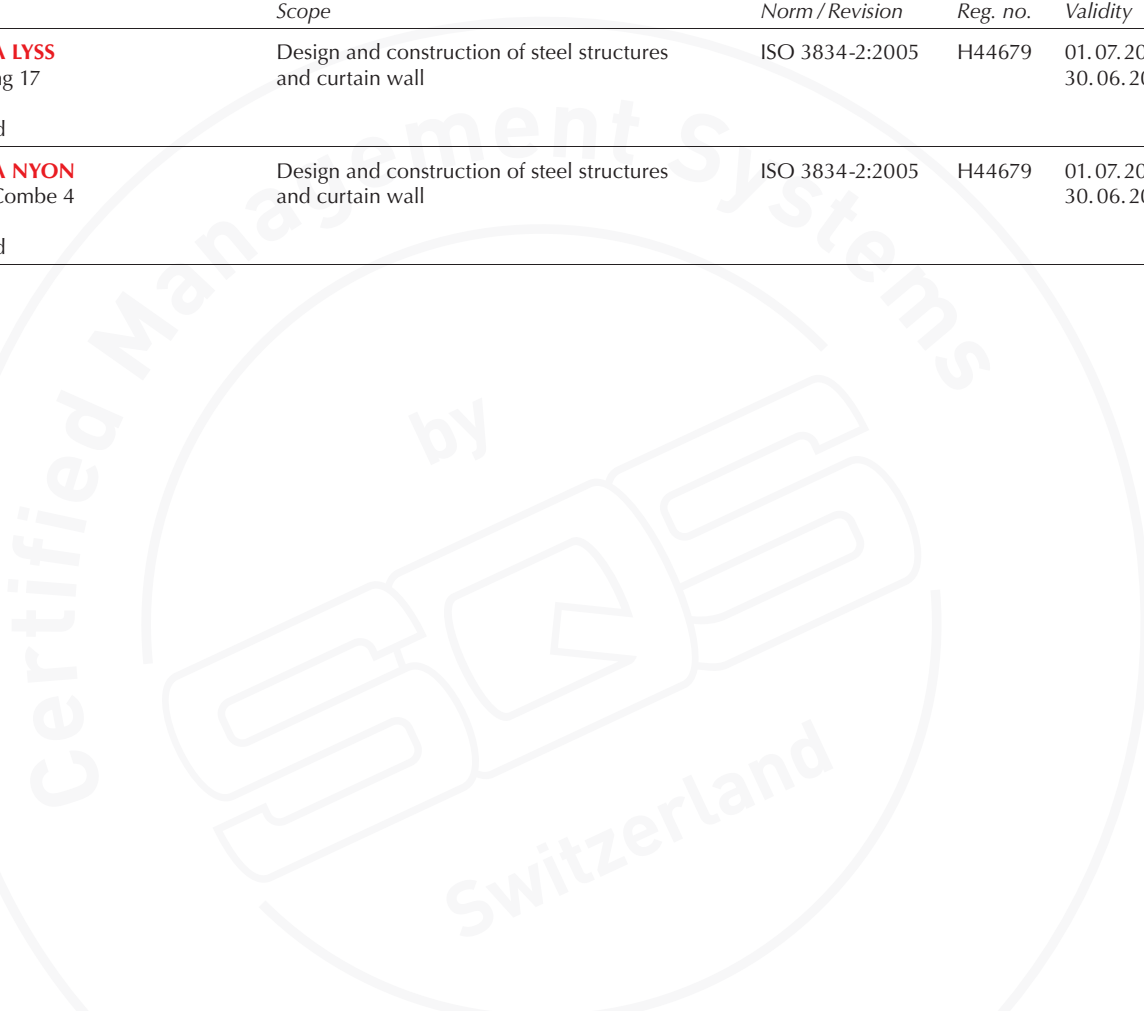
Appendix of main certificate Reg. no. H44679



SOTTAS SA
Rue de l'Industrie 30
1630 Bulle
Switzerland

Central Function	Scope	Norm / Revision	Reg. no.	Validity
SOTTAS SA Rue de l'Industrie 30 1630 Bulle Switzerland	Design and construction of steel structures and curtain wall	ISO 3834-2:2005	H44679	01.07.2021 30.06.2024

Locations	Scope	Norm / Revision	Reg. no.	Validity
SOTTAS SA LYSS Industriering 17 3250 Lyss Switzerland	Design and construction of steel structures and curtain wall	ISO 3834-2:2005	H44679	01.07.2021 30.06.2024
SOTTAS SA NYON Rue de la Combe 4 1260 Nyon Switzerland	Design and construction of steel structures and curtain wall	ISO 3834-2:2005	H44679	01.07.2021 30.06.2024



A. Grisard
A. Grisard, President SQS

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Swiss Association for Quality and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland



The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



SOTTAS SA
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1630 Bulle
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
111	1.2		≥3mm	FW
111	1.2		3-24 mm	BW
121	1.2		≥3mm	FW
121	1.2		7.5-120 mm	BW
121	2.1		≥5 mm	FW
121	2.1		20-80 mm	BW
131	8.1		4-16 mm	FW
131	8.1		3-16 mm	BW
131	22.3		3-16 mm	FW
131	22.3		3-16 mm	BW
135	1.2		3-50 mm	FW
135	1.2		3-80 mm	BW
136	1.2		≥5 mm	FW
136	1.2		12.5-80 mm	BW
136	2.1		≥5 mm	FW
136	2.1		15-80 mm	BW
136/121	1.2		3-120 mm	FW
136/121	1.2		30-120 mm	BW
138	1.2		3-20 mm	BW
138	2.1		≥5 mm	FW
138	2.1		15-80 mm	BW
141	22		3-16 mm	FW/BW
141	8.1		3-16 mm	FW/BW
783	1.2		15 mm/Ø13-22 mm	
783	2.1		15 mm/Ø13-22 mm	

	Surname	First name	Description / Title
Welding supervisor:	Gremaud	Antoine	Level C
Deputizing:	Grangier	Stéphane	Level B

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